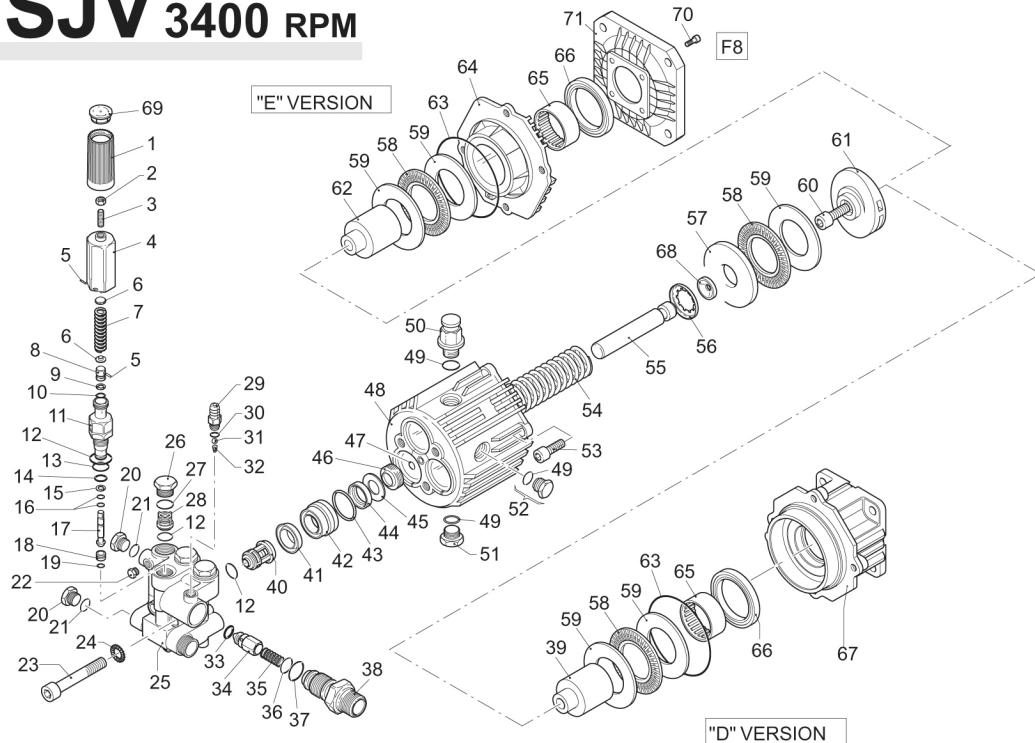


XJV & SJV 3400 RPM



Pos.	Code	Description	Qty.
1	1981780	Adjusting cap cover	1
2	1980300	Nut	1
3	1540560	Adjusting screw	1
4	1980390	Adjusting cap	1
5	1080070	Pin	2
6	1980220	Spring plate	2
7	1271070	Spring	1
8	1080041	Upper piston	1
9	1080401	Back-up ring	1
10	1080250	O-Ring	1
11	1980210	Piston guide	1
12	880830	O-Ring	7
13	740290	O-Ring	1
14	800560	O-Ring	1
15	1271170	Back-up ring	1
16	1080190	O-Ring	2
17	1271160	Lower piston	1
18	1980200	Piston seat	1
19	1470210	O-Ring	1
20	880581	Plug 1/4G	2
21	820510	O-Ring	2
22	620301	Plug 1/8G	1
23	1980310	Head bolt (443 in/lbs)	3
24	650530	Washer	3
25	1980020	Pump head	1
26	1260162	Valve cap (443 in/lbs)	3
27	960160	O-Ring	3
28	1269050	Discharge valve	6
29	1560490	Injector barb	1
30	480480	O-Ring	1
31	1250280	Ball	1
32	1560520	Spring	1
33	1460430	O-Ring	1
34	1540170	Shutter valve	1
35	1080091	Spring	1
36	394280	O-Ring	1
37	1200690	O-Ring	1
38	1270140	Chemical injector	1
39	1980100	Crankshaft	1
40	1989050	Inlet valve	3
41	1342761	High pressure packing	3
42	1980180	Piston guide	3

Pos.	Code	Description	Qty.
43	770130	O-Ring	3
44	1260440	Low pressure seal	3
45	1980170	Seal retainer	3
46	1980410	Oil seal	3
47	770090	O-Ring	1
48	1980010	Crankcase body	1
49	740290	O-Ring	3
50	1980380	Vented oil cap	1
51	1980740	Brass plug	1
52	1980290	Sight glass	1
53	180030	Bolt (228 in/lbs)	4
54	1981140	Plunger spring	3
55	1980140	Plunger	3
56	1980150	Plunger spring retainer	3
57	1980130	Plunger plate	1
58	1980250	Thrust bearing	2
59	1980240	Bearing race	3
60	850370	Bolt	1
61	1980080	Wobble plate	1
62	1980070	Wobble plate	1
63	1980060	Wobble plate	1
64	1980050	Wobble plate	1
65	1980110	Crankshaft	1
66	1980340	O-Ring	1
67	1980040	Crankcase cover	1
68	1980230	Roller bearing	1
69	480671	Oil seal	1
70	1981510	Flange	1
71	1981130	Plunger shoe	1
72	1981770	Adjusting cap plug	1
73	651000	Bolt	4
74	1320060	Motor flange	1

Legend

For ○	For □	For ▼
XJV2G15D	XJV2.5G15D	XJV3G15D
XJV2G15E	XJV2.5G15E	XJV3G20D
XJV2G20D	XJV2.5G20D	XJV3G20E
	XJV2.5G22D	XJV3G22D
For ◆	For ●	For ■
XJV3.5G22D	SJV2G25D	SJV2.5G25D
For ▲	For ★	
SJV3G25D	SJV3.5G22D	
SJV3G27D	SJV3.5G25D	

Repair Kits

Water Seals		Valves		Pistons		Oil Seals	
Kit 2798		Kit 2869		Kit 2596 ○□◆		Kit 2797	
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
41	3	12	7	55	3	46	3
43	3	28	3			47	1
44	3	40	3			66	1
45	3						
				O-Rings		Unloader	
				Kit 2799		Kit 2858	
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
9	1	16	2	32	1	1-19	1
10	1	19	1	33	1		
12	7	21	2	36	1		
13	1	27	3	37	1		
14	1	30	1	49	3		
15	1	31	1	63	1		